



Name of the student:

Meideep . S

University:

University of madras

College Name:

Thiruthangal Nadar

Mobile number

7 3 9 7 2 5 5 1 1 9

College Code:

1435

E mail Id:

Vipmeideepmeideep@gmail.com

Instructions:

1. Fill only the Green Coloured cells by Double Clicking on the Cell the following 6 forms.

Goods Delivery Challan

Company Name:

Meideep 07650 Pvt. Ltd

Address:

17/6 balaramagal St, Peruvallur Ch-11

Phone No.:

7397255119

Email:

meideep076@gmail.com

GSTIN:

33GPT1101848725

Delivery Challan For:

MR. D. Jagan

Shipping To:

Mr. Karan

Party Name:

Mr. D. Jagan

Shipping Name:

Krishna

Address:

17/5 balaramagal St peruvallur
peruvallur Ch-11

Address:

81, Grand St Dalgan

Phone No.:

9094399610

Phone No.:

8189971333

Email:

Jagan@gmail.com

Email:

karan@gmail.com

GSTIN:

333GHOL8787455

GSTIN:

232G1101248445

Challan No.:

002295

Delivery time:

11.00 A.M

Date:

SI No.	Item Name	HSN/SAC Code	Quantity	Unit
1	Bike		1000 kg	
2	bathtub		750 kg	
3	Furniture		1000 kg	
4	Electronic item		750 kg	
Total			2500 kg	

Terms and conditions:

Authorised Signature

D. Jagan

Received By Name:

Comment:

Date:

Signature:

22/09/23

Karan

Delivered By Name:			
Comment:			
Date:	22/09/23		
Signature:	<i>D. Jayan</i>		

Commercial Invoice

Exporter :	MR. Jayan	Invoice No. & Date	0012	Exporter Ref. IEC No.:		
Consignee :	MR. Harun	Buyer's order no. & Date	14/9/23			
		Other Reference(s)	EXIM Documentation			
		Notify Applicant	xxx			
Country of Origin	India	Country of Destination				
Vessel/Flight no.	1772	Dubai				
Final Destination	Dubai	Terms of Delivery & Payment:	A Payment according to terms & conditions			
Marks & nos	No. & kind of Packages	Description of Goods	H.S Code	Quantity /Nos	Rate/ in Rupees	Amount in Rupees
1857	4	Rice Wheat Juncintars Electronic		2,500	1,200,000	1,200,000
				Less Discount	1,20,000	1,20,000
				Total	10,80,000	1,80,000
				Freight		450,000

Amount Chargeable (in words)	Ten Lakhs eighty Thousand
Total Net Weight	1000
Total Gross Weight	
Total Quantity	
GST Registration No.	333GH018787453

We hereby Certify that Merchandise covered under the invoice are of India origin
 We undertake to abide by provisions of Foreign Exchange Management Act, 1999
 As amended by time to time, including realization/repatriation of foreign exchange to or from India
 We intend to claim rewards under merchandise exports from India Scheme (MIES)
 End use details: GNX200 - For commercial assembly or processing (for Manufacture / actual case)
 LUT BOND NO. ARN NUMBER

DECLARATION:
 WE DECLARE THAT THIS INVOICE SHOWS THE ACTUAL PRICE OF THE GOODS DESCRIBED &
 THAT ALL PARTICULARS ARE TRUE AND CORRECT

Jayan
 AUTHORIZED SIGNATORY

Certificate of Origin

GOODS CONSIGNED FROM (Exporter's Business Name, Address, Country)		Reference No.			
Mr Jagan (Remihares Coput, Ltd) no 1715 Kalamayal Pare Vallur Ch-71					
GOODS CONSIGNED TO (Consignee's Name Address, Country)		Certificate of origin (Non Preferential) (Combined declaration and certificate) issued in India			
Mr. Barha no 15, (Munden, Dufai)					
Mode of Transport and Route	Shipping → India to Malaysia (Water way)				
Item Number	Marks and numbers of Packages	Number and kind of packages description of goods	Origin criteria	Gross weight or other quantity	Number and date of Invoices
H	4	4	India		0012
Certification It is hereby certified, on the basis of control carried out, that the declaration by the exporter is correct		Declaration by the exporter The undersigned hereby declares that the above details and statements are correct, that all the goods were produced in India and that they comply with the origin requirements for exports to (Rice, wheat, furniture Electronic item) (Importing Country)			
Place and date, signature and stamp of Authorised signatory		Dufai			
Jagan (India)		Place & date, signature & stamp of Authorised signatory			

Export Declaration Form

EXPORTER'S NAME & ADDRESS:		SHIPPING BILL NO:		
D. Jagan 1715 Kalamayal St Parudhullur Ch-171				
TEL NO:	252381	DATE:	14/09/23	
FAX NO:	17035			
		AWB NO:		
CONSIGNEE'S NAME & ADDRESS:		MARKS & NOS.		
D Karan (Dufai)		4		
TEL NO:-	8872717120			
H/P :-	1			
NO. OF PACKAGES	DESCRIPTION	QUANTITY	RATE	VALUE
4	Crate		10,80,000	10,80,000

	Value Declared for Custom Purpose:	According to form condition			
	Country of Origin :		Total:	10,80,000	

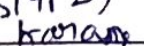
International Trade Simulation Challan

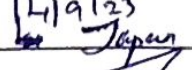
Company Name:	maiden 076 Co Pvt. Ltd	Company logo
Address:	17/5 kalimengal St prokusion (h-1)	
Phone No.:	797255119	
Email:	maiden076@gmail.com	
GSTIN:	33CNP1107R48725	

Delivery Challan For:		Shipping To:	Dubai
Importer Name:	MR. Karan	Exporter Name:	Jagan
Address:	81, Garden St, Malaysia	Address:	
Phone No.:	8939752987	Phone No.:	9094359610
Email:	Karan0809@gmail.com	Email:	maiden076@gmail.com
Pan No. :	xxx	Pan No. :	xxx
Importer ID :	xxx	Exporter ID :	xxx
Challan No.:	xxx	Delivery time:	11:00 A.M
Date:	15/9/23		

SI No.	Product Name	Code	Quantity	Unit
1	Rice	1	700	xxx
2	wheat	2	300	xxx
3	Barciture	3	1000	xxx
Total			2000	

Terms and conditions:	Croods are ditites if Correct time	Authorised Signature	Jagan
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Recieved By Name:	Karan
Comment:	
Date:	15/9/23
Signature:	

Delivered By Name:	Jagan
Comment:	
Date:	14/9/23
Signature:	



TN APEX SKILL DEVELOPMENT CENTRE FOR LOGISTICS

College Name: *THIRUTHA NARAYANAN NADAR COLLEGE* College Code: *1435*

University Name: *MADRAS UNIVERSITY* University Code:

Date: *21/09/23* Name of the Candidate: *VASANTHA Pragna - M*

Department: *B.COM(AI[F])* College ID/ Roll No.: *21 BCOM AF 03*

Contact No.: *8056193817* e-mail ID: *Vasanthapriya20vashu@gmail.com*

OPERATIONAL LOGISTICS - ASSIGNMENT ON CASE OBSERVATIONS

Topic of Case Observation: *EXIT Documentation for freight forwarding*

INVOICE						
EXPORTER <i>Panda Collectors LLC</i> <i>Bengaluru, Karnataka, India</i>			INVOICE NO. & DATE: <i>0001 / 21/09/23</i>		EXPORTER REF. IEC NO:	
			BUYER'S ORDER NO. & DATE <i>31427602ET 20-9-23</i>		OTHER REFERENCE(S)	
CONSIGNEE <i>Beehive LTD</i> <i>Dallas, Texas, USA</i>			NOTIFY APPLICANT <i>SAVE AS CONSIGNER</i>			
			COUNTRY OF ORIGIN OF GOODS: <i>INDIA</i>		COUNTRY OF FINAL DESTINATION:	
PRE-CARRIAGE BY <i>Consignees</i>		PLACE OF RECEIPT <i>Karnataka, India</i>		TERMS OF DELIVERY & PAYMENT:		
VESSEL/FLIGHT NO. <i>MAERIB, DENVER</i>		PORT OF LOADING <i>KARNATAKA, India</i>				
PORT OF DISCHARGE		FINAL DESTINATION <i>Dallas, Texas, USA</i>				
Marks & Nos.	No. & Kind of Packages	Description of Goods	HS Code.	Quantity / NOS	Rate / USD	Amount / USD CFR
<i>CONT: SEAL MARKA009 HLAC3608 General</i>	<i>A0HC</i>	<i>SAID to contain Shipper's Load, stock CONT. Bottled. honey</i> <i>1 x 40HC containers</i> <i>800 cartons</i> <i>total gross weight 18144</i>	<i>04090000</i>	<i>800</i> <i>Cartons</i>	<i>USD 70</i> <i>Packages</i>	
				LESS: DISCOUNT		
				TOTAL		<i>56000</i>
				FREIGHT		<i>1200</i>
						<i>57200</i>
AMOUNT CHARGEABLE (IN WORDS)				TOTAL CFR USD		
<i>USD FIFTY SEVEN THOUSAND Two hundred only</i>						
TOTAL NETT WEIGHT		<i>184400.1 CAG</i>				
TOTAL GROSS WEIGHT						
TOTAL QUANTITY		<i>19,044.00 / 2 CAG</i>				
GST Registration No.		<i>= A2BC PNN A124</i>				
We hereby certify that merchandise covered under the invoice are of India origin.						
We undertake to abide by provisions of Foreign Exchange Management Act, 1999, as amended from time to time, including realization / repatriation of foreign exchange to or from India.						
We intend to Claim Rewards Under Merchandise Exports From India Scheme (MEIS).						
End Use Details: GNK200 - For Commercial Assembly or processing (for Manufacture / Actual Case)						
LUT BOND NO. ARN NUMBER						
DECLARATION: WE DECLARE THAT THIS INVOICE SHOWS THE ACTUAL PRICE OF THE GOODS DESCRIBED & THAT ALL PARTICULARS ARE TRUE & CORRECT.						FOR: <i>[Signature]</i> AUTHORISED SIGNATORY



TN APEX SKILL DEVELOPMENT CENTRE FOR LOGISTICS

College Name: <u>Thiruvethangal Nadar College</u>	College Code: <u>1435</u>
University Name: <u>Madras University</u>	University Code:
Date: <u>20/9/2022</u>	Name of the Candidate: <u>V. Renuka Devi</u>
Department: <u>B.COM (Accounting & Finance)</u>	College ID/ Roll No.: <u>21B(ONAF1)</u>
Contact No.: <u>9345692373</u>	e-mail ID: <u>renukad829@gmail.com</u>

OPERATIONAL LOGISTICS - ASSIGNMENT ON CASE OBSERVATIONS

Topic of Case Observation: Freight forwarding office activities are field activities and verification by GST invoice and e-way bills.

Case 3:

Shipping goods to international markets involve several tasks. Business houses may have their in house arrangements to ship goods abroad or they may rely on freight forwarders to do this for them, they would also prefer to handle non core activities such as packing, freight forwarding, etc.

In a freight forwarding company like GST office activities related to documentation management are crucial to ensure smooth international shipment document collection gather necessary shipping documents from various sources, including invoice, bills of lading, export licenses and certificates of origin. Data entry from collected documents into the company's database or shipping software to create electronic records of shipments, prepare and manage customs-related documents, such as import/export declarations, to ensure compliance with international regulation.



TN APEX SKILL DEVELOPMENT CENTRE FOR LOGISTICS

College Name: Thiruthangal nadar college	College Code: 1435
University Name: University of Madras	University Code:
Date: 22/9/2023	Name of the Candidate: T. Jayamani Kandan
Department: Commerce (General)	College ID/ Roll No.: 312113191
Contact No.: 7305414404	e-mail ID: jkandan@gmail.com

OPERATIONAL LOGISTICS - ASSIGNMENT ON CASE OBSERVATIONS

Topic of Case Observation:	Unit - 5 compliance to Health, safety, security Norms and Ethics
<p>1, Importance of compliance with health, safety:- Compliance with health, safety and security norms is critical in handling hazardous materials to minimize risks to personnel, the environment, and public safety. The company should ensure that employees are trained in handling hazardous materials and are aware of safety protocols. They should implement proper storage, labeling and packaging procedures for hazardous materials, following relevant regulations and guidelines.</p> <p>2, Importance of compliance with security norms Compliance with security norms is vital to ensuring cargo security in freight forwarding operations. The company should implement measures such as strict access control to cargo handling areas, screening and inspection procedures, and the use of tamper-evident seal and locks.</p>	



TN APEX SKILL DEVELOPMENT CENTRE FOR LOGISTICS

College Name: Thiyyathangal Nadar College	College Code: 1435
University Name: University of Madras	University Code:
Date: 21/9/2023	Name of the Candidate: T. Jayamani Kandan
Department: Commerce (General)	College ID/ Roll No.: 312113191
Contact No.: 7305414404	e-mail ID: jkandan15@gmail.com

OPERATIONAL LOGISTICS - ASSIGNMENT ON CASE OBSERVATIONS

Topic of Case Observation: Unit - 4 Cargo movement - Planning, Arranging and Transshipment
<p>1, Cargo movement planning:</p> <p>Cargo movement planning for time-sensitive delivery involves careful coordination and planning by the freight company. They must consider factors such as the nature of the goods, transit times, transportation modes and any necessary temperature-controlled environments. The freight forwarder plans the most efficient routes, schedules appropriate transportation modes, and selects carriers capable of meeting the time requirement.</p> <p>2, Handling and transporting oversized shipment:-</p> <p>Cargo arrangement for oversized shipments requires specialized knowledge and expertise. The freight forwarder assesses the dimensions, weight, and specific requirements of the oversized cargo. They plan the most suitable equipment, such as flatbed trailers, heavy-lift cranes, or low loaders, for safe loading, securing and transportation.</p>

TN APEX SKILL DEVELOPMENT CENTRE FOR LOGISTICS

College Name: <u>Thiruthangal nadar college</u>	College Code: <u>1435</u>
University Name: <u>university of madras</u>	University Code:
Date: <u>20/09/2023</u>	Name of the Candidate: <u>T. Jayamanikandan</u>
Department: <u>Commerce (General)</u>	College ID/ Roll No.: <u>312113191</u>
Contact No.: <u>7305414404</u>	e-mail ID: <u>JKandan15@gmail.com</u>

OPERATIONAL LOGISTICS - ASSIGNMENT ON CASE OBSERVATIONS

Topic of Case Observation:

case study: 1 and 5 (unit-2)

1, Bill of landing:

A Bill of landing (B/L) is a crucial document in EXIM documentation for freight forwarding. It serves as a contract of carriage, receipt of goods, evidence of title. The B/L should include information such as shipper's and consignee's details, description of goods, marks and numbers, and the terms and condition of carriage. It serves as proof of shipment and provides legal protection for both the shipper and the carrier. The B/L is required for customs clearance, serves as a document of title and is necessary for initiating the release of goods at the destination port.

5, Accurate packing lists are crucial in EXIM documentation for freight forwarding. The packing list provides detailed information about the contents of each package or container being shipped.



TN APEX SKILL DEVELOPMENT CENTRE FOR LOGISTICS

College Name:	Thiruthangal Nadar College	College Code:	1435
University Name:	University of Madras	University Code:	
Date:	21/9/2023	Name of the Candidate:	T. Jaya Manikandan
Department:	Commerce (General)	College ID/ Roll No.:	312113191
Contact No.:	7305414404	e-mail ID:	Jkandan18@gmail.com

OPERATIONAL LOGISTICS - ASSIGNMENT ON CASE OBSERVATIONS

Topic of Case Observation:

Case study: Freight forwarding office activities and field activities.

1, Documentation management :-

Office activities related to documentation management in freight forwarding include receiving and reviewing shipping instructions, preparing and verifying required documentation such as bills of lading, commercial invoices, export declaration, and certificates of origin. Additionally, office staff coordinate with customers, suppliers and carriers to ensure all necessary documents are obtained and properly filed. They also maintain records, handle data entry and archiving, and liaise with regulatory authorities for compliance purposes.

2, Cargo consolidation:-

Field activities related to cargo consolidation in freight forwarding include receiving goods from multiple suppliers and inspecting them for quality and quantity. Field staff coordinate the loading of different shipments into containers or transport units, and secure packing.

EV Battery Management

University Name: Madras University

Student Name: Naveen M

College Name: Thiruthangal Nadar College

NM ID: unm143521BSCCHE09





Electric Vehicle Safety Features: Explore safety features specific to electric vehicles, crash avoidance technology, and emergency response protocols



Electric Vehicle Safety Features:

- **Battery Management Systems (BMS)**
- **Structural Integrity**
- **Low Center of Gravity**
- **Crashworthiness**
- **Battery Thermal Management**



1. Battery Management Systems (BMS):

1. BMS monitors the health, temperature, and state of charge of the battery pack.
2. It prevents overcharging, deep discharging, and thermal runaway, ensuring battery safety.

2. Structural Integrity:

1. EVs are designed with strong structural integrity to protect the battery pack during collisions.
2. Many EVs use a skateboard-style chassis, with the battery pack forming a low center of gravity for enhanced stability and safety.

3. Low Center of Gravity:

1. The placement of heavy battery packs in the floor of the vehicle results in a lower center of gravity, reducing the risk of rollovers and improving handling.

4. Crashworthiness:

1. EVs are engineered with advanced crumple zones and reinforced passenger compartments to absorb and distribute crash forces away from occupants.

5. Battery Thermal Management:

1. Thermal management systems regulate the temperature of the battery pack to prevent overheating, which can lead to fires or thermal runaway.
2. Liquid cooling or air cooling systems are commonly employed to maintain optimal battery temperature.



Crash Avoidance Technology:

- **Collision Warning Systems**
- **Lane Departure Warning**
- **Blind Spot Detection**
- **Adaptive Cruise Control**
- **Automatic Parking Assistance**



- **Collision Warning Systems:**

- Forward collision warning systems use sensors to detect potential collisions and alert the driver to take evasive action.
- Some systems include automatic emergency braking, which can apply the brakes to mitigate or avoid a collision.

- **Lane Departure Warning:**

- Lane departure warning systems use cameras or sensors to detect unintended lane departures and alert the driver to steer back into the lane.

- **Blind Spot Detection:**

- Blind spot detection systems monitor the vehicle's blind spots and provide visual or audible alerts if a vehicle is detected in adjacent lanes.

- **Adaptive Cruise Control:**

- Adaptive cruise control adjusts the vehicle's speed to maintain a safe following distance from the vehicle ahead, reducing the risk of rear-end collisions.

- **Automatic Parking Assistance:**

- Automatic parking systems use sensors and cameras to assist the driver in parallel or perpendicular parking maneuvers, reducing the risk of collisions with obstacles or other vehicles.



Emergency Response Protocols

- **Emergency Shut-off Procedures**
- **Vehicle Identification**
- **Battery Isolation**
- **Collaboration with Manufacturers**
- **Public Awareness Campaigns**



- **Emergency Shut-off Procedures:**

- Emergency responders are trained to locate and deactivate high-voltage systems in EVs to mitigate the risk of electric shock or fire during rescue operations.

- **Vehicle Identification:**

- Emergency responders are trained to identify EVs and locate relevant safety information, such as the location of the battery pack and high-voltage components.

- **Battery Isolation:**

- Specialized tools and procedures are used to isolate the high-voltage battery pack to prevent electrical hazards during extrication or firefighting



- **Collaboration with Manufacturers:**

- Emergency responders often collaborate with EV manufacturers to develop specialized training programs and protocols for handling EV-related incidents.

- **Public Awareness Campaigns:**

- Public awareness campaigns are conducted to educate drivers and emergency responders about the unique safety features and protocols associated with electric vehicles.



THANK YOU

Name :Naveen M
Email Id : naveennatraj2000@gmail.com
Phone no:6379944243

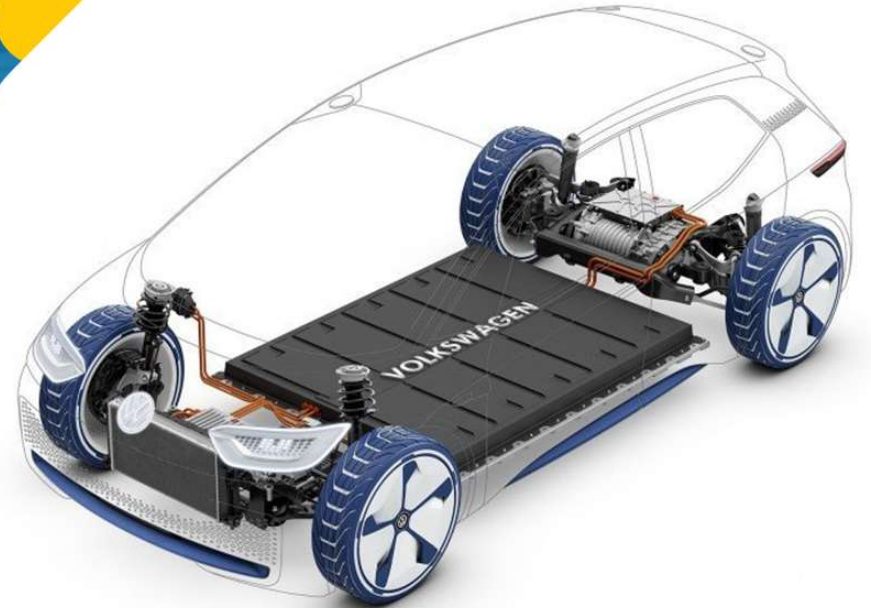
EV Battery Management

University Name: Madras University

Student Name: R. Nishanth

College Name: Thiruthangal nadar college

NM ID: unm143521BSCCHE01





Importance of Battery Performance Testing

- Batteries are fundamental components in various devices and systems, powering everything from smartphones to electric vehicles.
- The performance of batteries directly impacts the functionality, efficiency, and safety of these devices and systems.
 - **Quality Assurance**
 - **Safety Assurance**
 - **Optimization of Design and Manufacturing**
 - **Efficiency and Sustainability**
 - **Cost Reduction**
 - **Innovation and Advancement**



Quality Assurance:

- Battery performance testing ensures that batteries meet specified standards and perform reliably under various conditions.
- It helps manufacturers maintain quality control and deliver products that meet consumer expectations.

Safety Assurance:

- Testing identifies potential safety risks such as overheating, leakage, or unexpected failures, reducing the likelihood of accidents or damage.
- Ensures compliance with safety regulations and standards, enhancing user safety.



Optimization of Design and Manufacturing:

- Data from performance testing informs the design and manufacturing processes, enabling improvements in battery efficiency, lifespan, and reliability.
- It facilitates optimization of materials, construction techniques, and production processes.

Efficiency and Sustainability:

- Testing enables evaluation of energy efficiency and environmental impact, contributing to the development of more sustainable battery technologies.
- Identifies opportunities for reducing energy consumption, enhancing resource utilization, and minimizing environmental footprint

Cost Reduction:



- Early detection of performance issues through testing helps prevent costly recalls, warranty claims, and product failures.
- Optimization of battery performance leads to longer lifespan, reduced maintenance costs, and improved return on investment.

Innovation and Advancement:

- Performance testing drives innovation in battery technology by identifying limitations and areas for improvement.
- It fosters research and development efforts aimed at enhancing energy density, power output, and cycle life.



Battery Performance Parameters

- Capacity (mAh, Ah)
- Voltage (V)
- Internal resistance (ohms)
- Charge and discharge rate (C-rate)
- Temperature ($^{\circ}\text{C}$)
- Cycle life
- Efficiency (%)
- Energy density (Wh/kg)
- Power density (W/kg)
- Voltage stability under load



Testing Setup

- Types of Batteries Tested
- Test Environment
- Instruments Used
- Safety Precautions

Types of Batteries Tested:

- Lithium-ion
- Lead-acid
- Nickel-metal hydride
- [Any other relevant battery types]

Test Environment

Temperature-Controlled Chamber:

- Maintain consistent temperature for reliable testing results.
- Prevent temperature fluctuations that could impact battery performance.

Ambient Conditions:

- Consideration of real-world operating conditions for comprehensive testing
- Mimic environmental factors encountered during actual usage.



Instruments Used:



1. Data Logger:

- Records battery parameters such as voltage, current, temperature, and capacity.
- Provides accurate and detailed data for analysis and evaluation.

2. Multimeter:

- Measures voltage, current, and resistance during testing.
- Essential for real-time monitoring and troubleshooting.

3. Charge-Discharge Analyzer:

- Controls charging and discharging processes with precision.
- Enables standardized testing procedures and accurate data collection.

4. [Any other relevant instruments]

Safety Precautions:



1. Ventilation:

- Ensure proper ventilation to dissipate heat and gases emitted during testing.
- Prevent accumulation of potentially hazardous fumes.

2. Protective Gear:

- Use appropriate personal protective equipment (PPE) such as gloves and goggles.
- Minimize the risk of exposure to chemicals or electrical hazards.

3. Fire Suppression Systems:

- Install fire extinguishers or other fire suppression systems in the testing area.
- Mitigate the risk of fires caused by battery malfunction or overheating.

4. Emergency Shutdown Procedures:

- Establish protocols for shutting down equipment in case of emergencies.
- Ensure quick response to any safety incidents or equipment failures.



Methodology for Battery Performance Testing

- Charge-discharge cycles
- Constant current (CC), constant voltage (CV) charging
- Rest periods between cycles
- Temperature control during testing
- Calibration procedures for instruments

Charge-Discharge Cycles:



- Conduct repeated charge and discharge cycles to evaluate battery performance over time.
- Each cycle consists of charging the battery to its maximum capacity and then discharging it under controlled conditions.
- Monitor key parameters such as voltage, current, capacity, and temperature throughout the cycle.

Constant Current (CC), Constant Voltage (CV) Charging:



- Implement CC-CV charging method to ensure proper and controlled charging of the battery.
- In the CC phase, deliver a constant current to the battery until it reaches a predetermined voltage.
- Switch to the CV phase, where the voltage is held constant while the current decreases until the battery is fully charged.

Rest Periods Between Cycles:



- Include rest periods between charge and discharge cycles to allow the battery to stabilize.
- Rest periods minimize the impact of transient effects and ensure more accurate measurements.
- Monitor battery parameters during rest periods to capture any changes or deviations.



Temperature Control During Testing:

- Maintain temperature control throughout the testing process to simulate real-world operating conditions.
- Use a temperature-controlled chamber to regulate the environment and prevent temperature fluctuations.
- Monitor battery temperature closely during charge and discharge cycles to assess its impact on performance.

Calibration Procedures for Instruments:



- Perform regular calibration of testing instruments to ensure accuracy and reliability of measurements.
- Follow manufacturer guidelines for calibration procedures and frequency.
- Conduct calibration checks before and after testing sessions to verify instrument accuracy.

Data Collection Process during Battery Testing



- Frequency of data collection
- Parameters recorded at each interval
- Data logging techniques used
- Ensuring accuracy and reliability of data

Frequency of Data Collection:



- Data is collected at regular intervals throughout the testing process to capture changes in battery performance over time.
- The frequency of data collection depends on the duration of the test, the expected rate of change in battery parameters, and the desired level of detail.
- Common intervals range from seconds to minutes during charge and discharge cycles, with additional data recorded during rest periods.

Parameters Recorded at Each Interval:



- Voltage: Measure the electrical potential across the battery terminals.
- Current: Monitor the flow of electric charge into or out of the battery.
- Temperature: Track variations in battery temperature during testing.
- Capacity: Calculate the amount of charge stored or delivered by the battery.
- Internal Resistance: Assess the resistance to current flow within the battery.
- State of Charge (SoC): Determine the percentage of available energy remaining in the battery.
- State of Health (SoH): Evaluate the overall condition and performance of the battery.

Data Logging Techniques Used:



- Automated Data Logging: Utilize software-controlled systems to automatically record data from testing instruments.
- Manual Data Logging: Alternatively, data may be manually recorded by operators at predetermined intervals.
- Real-time Monitoring: Implement real-time data monitoring to track battery behavior during testing and identify anomalies or trends.

Ensuring Accuracy and Reliability of Data:



- **Instrument Calibration:** Calibrate testing instruments regularly to maintain accuracy and consistency.
- **Quality Control Checks:** Perform quality control checks to verify the reliability of data collected.
- **Redundancy Measures:** Implement redundancy in data collection systems to minimize the risk of data loss or corruption.
- **Error Handling Procedures:** Establish protocols for handling errors or discrepancies in data to ensure accurate analysis.



Data Analysis Techniques in Battery Performance Testing

- Graphical analysis (charge-discharge curves, voltage vs. time, etc.)
- Statistical analysis (mean, median, standard deviation, etc.)
- Comparison with manufacturer specifications
- Trend analysis over multiple cycles

Graphical Analysis:



- Charge-Discharge Curves: Plot voltage vs. time to visualize the battery's behavior during charging and discharging cycles.
- Voltage vs. Time: Graph voltage over time to identify trends, fluctuations, and voltage stability.
- Capacity vs. Cycle Number: Track changes in battery capacity over multiple charge-discharge cycles to assess degradation.



Statistical Analysis:

- Mean: Calculate the average value of battery parameters such as voltage, current, and capacity.
- Median: Determine the middle value in a dataset to identify central tendencies.
- Standard Deviation: Measure the dispersion of data points around the mean, indicating variability in battery performance.



Comparison with Manufacturer Specifications:

- Compare measured parameters with specifications provided by battery manufacturers.
- Evaluate whether the battery meets expected performance criteria in terms of capacity, voltage, efficiency, etc.
- Identify deviations from specifications and assess their impact on battery performance and usability.



Trend Analysis Over Multiple Cycles:

- Analyze trends in battery behavior over numerous charge-discharge cycles.
- Identify patterns of degradation or improvement in capacity, voltage, and other performance metrics.
- Assess the consistency and reliability of battery performance over time.



THANK YOU

Name :R .NISHANTH
Email Id :sheebaramesh15@gmail.com
Phone no:8190016755

EV BATTERY RECYCLING

University Name : Madras university

Student Name : M.Hemamalini

College Name : Thiruthangal Nadar College

NM ID : Unm143521BSCCHE04



INTRODUCTION

- One of the most revolutionary ideas at the time of the invention was the battery.
- A battery is defined as a device where energy is stored and delivered through electrical means.
- The first efforts to recycle consumer batteries occurred in the early 1990's.
- Recycling processes today recover approximately 25% to 96% of the materials of a lithium- ion battery cell.

EV BATTERY LOGISTICS

- Logistics vehicles are operational tools for logistics and leasing enterprises, and using the vehicles considering the cost of the whole life cycle.
- Safe and reliable delivery.
- High load capacity for efficient delivery.



EV BATTERY STATE

Current state of waste Lithium batteries

Waste LIB sources

Small electronic devices (>80%)

- Laptop
- Cell phone
- Tablet PC
- Camera
- Blue tooth devices



Lifetime
2-3 years

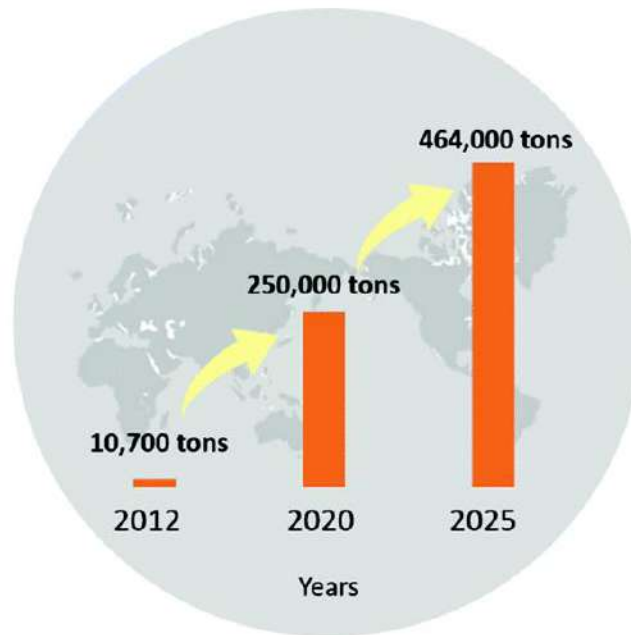
Large electronic devices (< 20%)

- Electric vehicle (EV)
- Energy storage system (ESS)

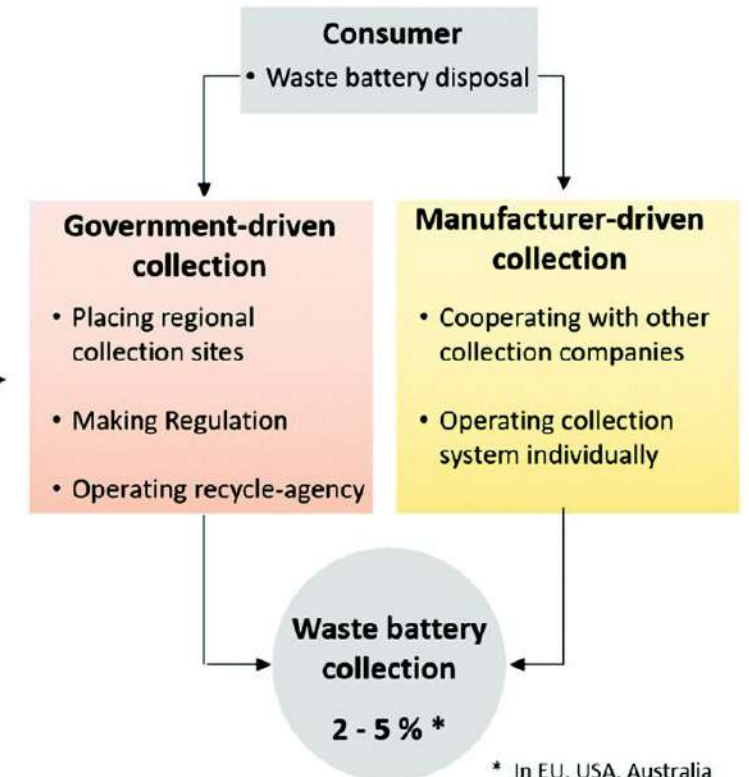


Lifetime
5-10 years

Global Waste LIB amount (estimation)



Waste LIB collection



* Small < Li contain 1kg < Large

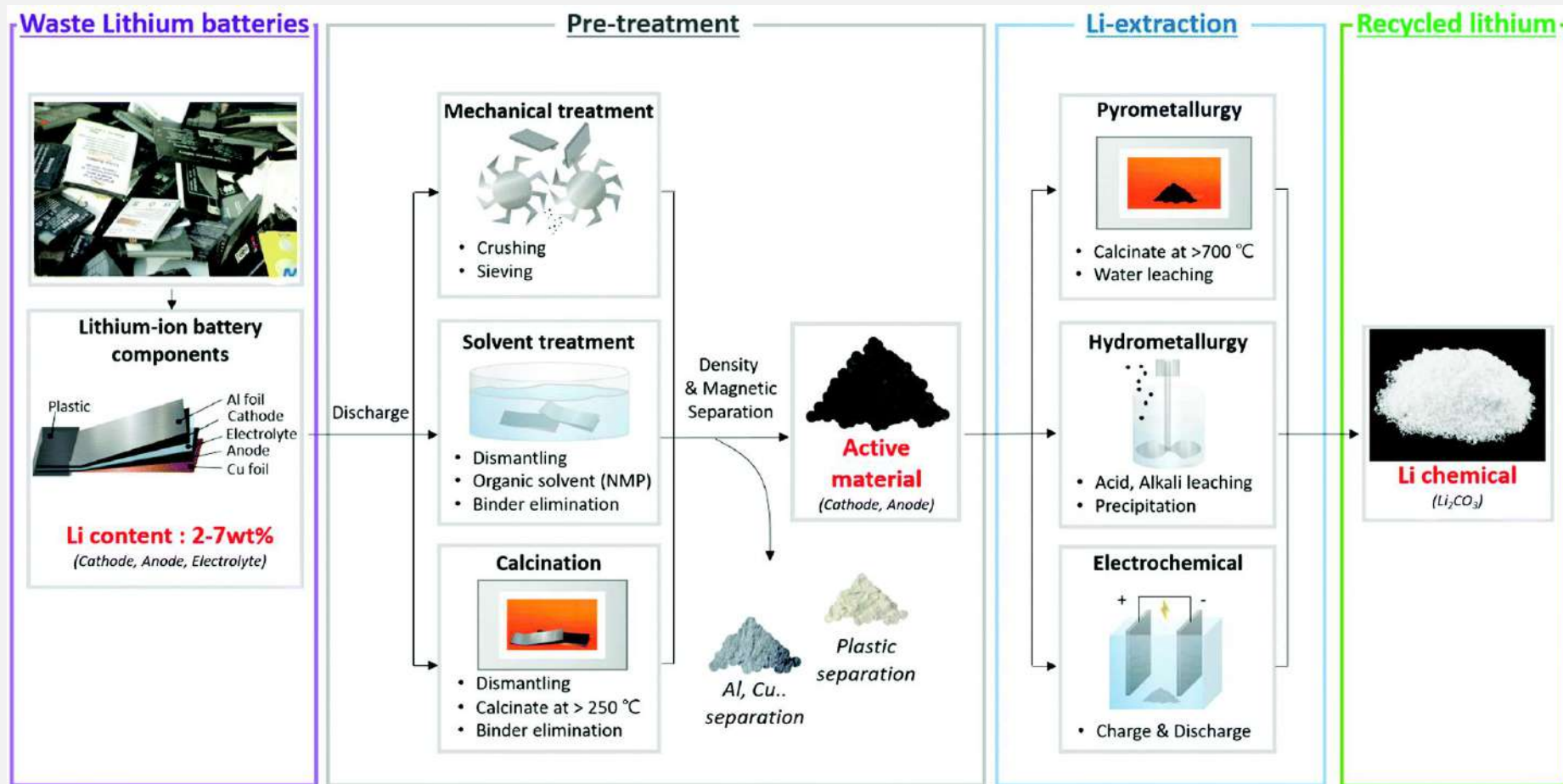
* In EU, USA, Australia

WHY SHOULD WE RECYCLE?

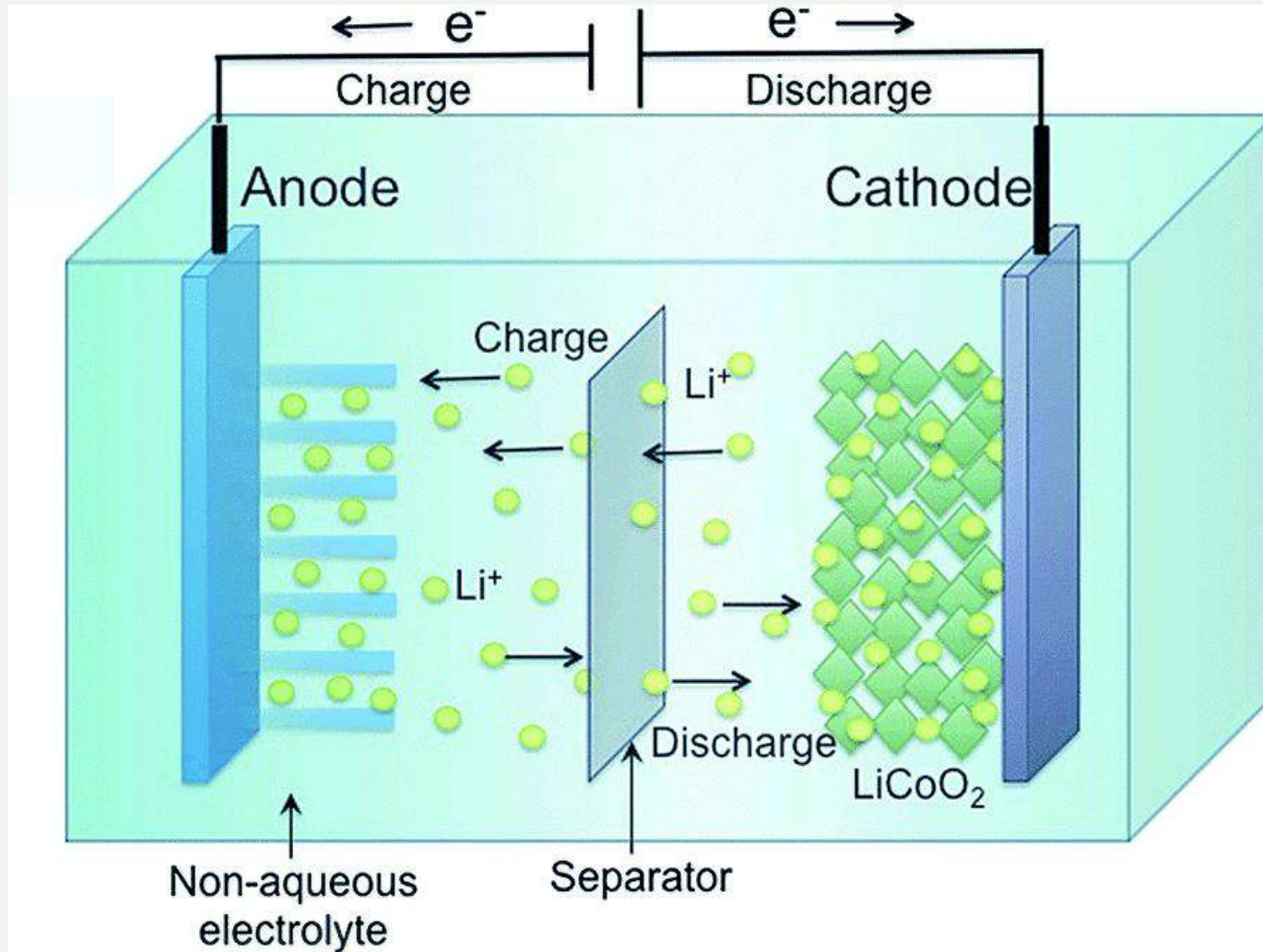
- 350 million are rechargeable.
- Only 99 million wet- cell- lead- acid car batteries are manufactured each year.
- Preserve natural resources.
- Batteries contain heavy metals such as mercury., lead, cadmium, and nickel, which can contaminate the environment when batteries are improperly disposed of.

WHAT TECHNOLOGY IS USED TO RECYCLE EV BATTERIES ?

Hydrometallurgical recycling

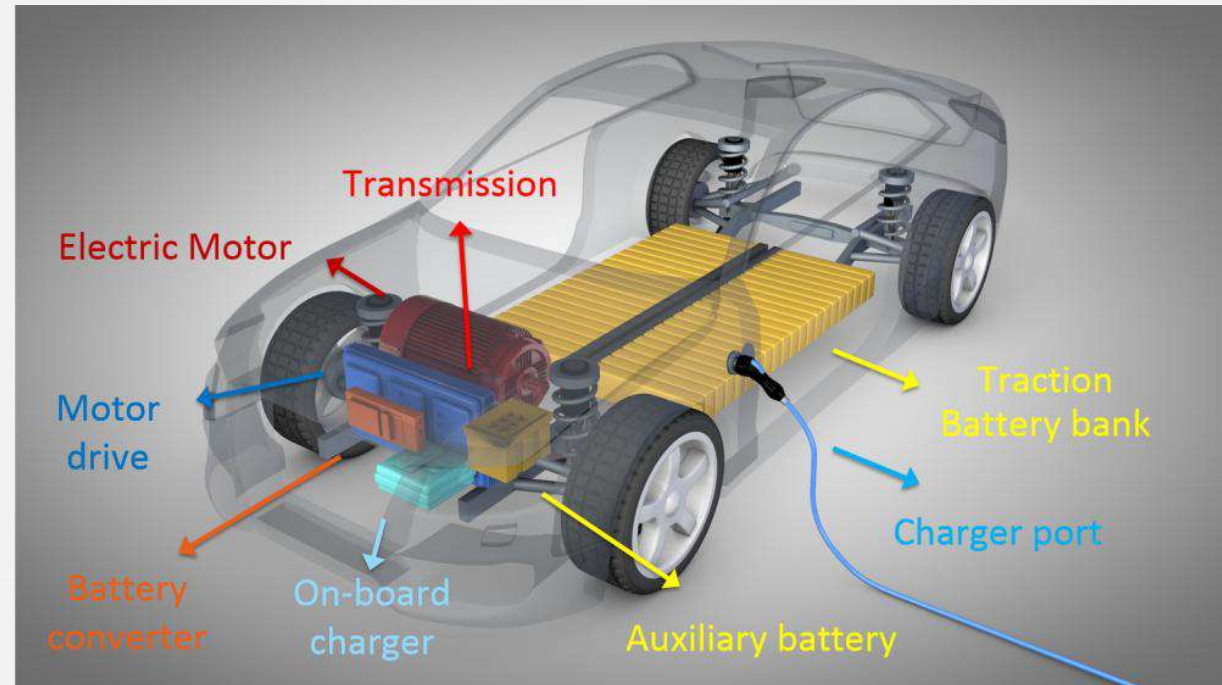


LITHIUM – ION BATTERIES



WHAT IS THE BEST BATTERY TECHNOLOGY FOR ELECTRIC CARS ?

Lithium ion batteries is very efficient and offering excellent high - temperature performance, they are currently the best option for holding a stable charge and are recyclable.



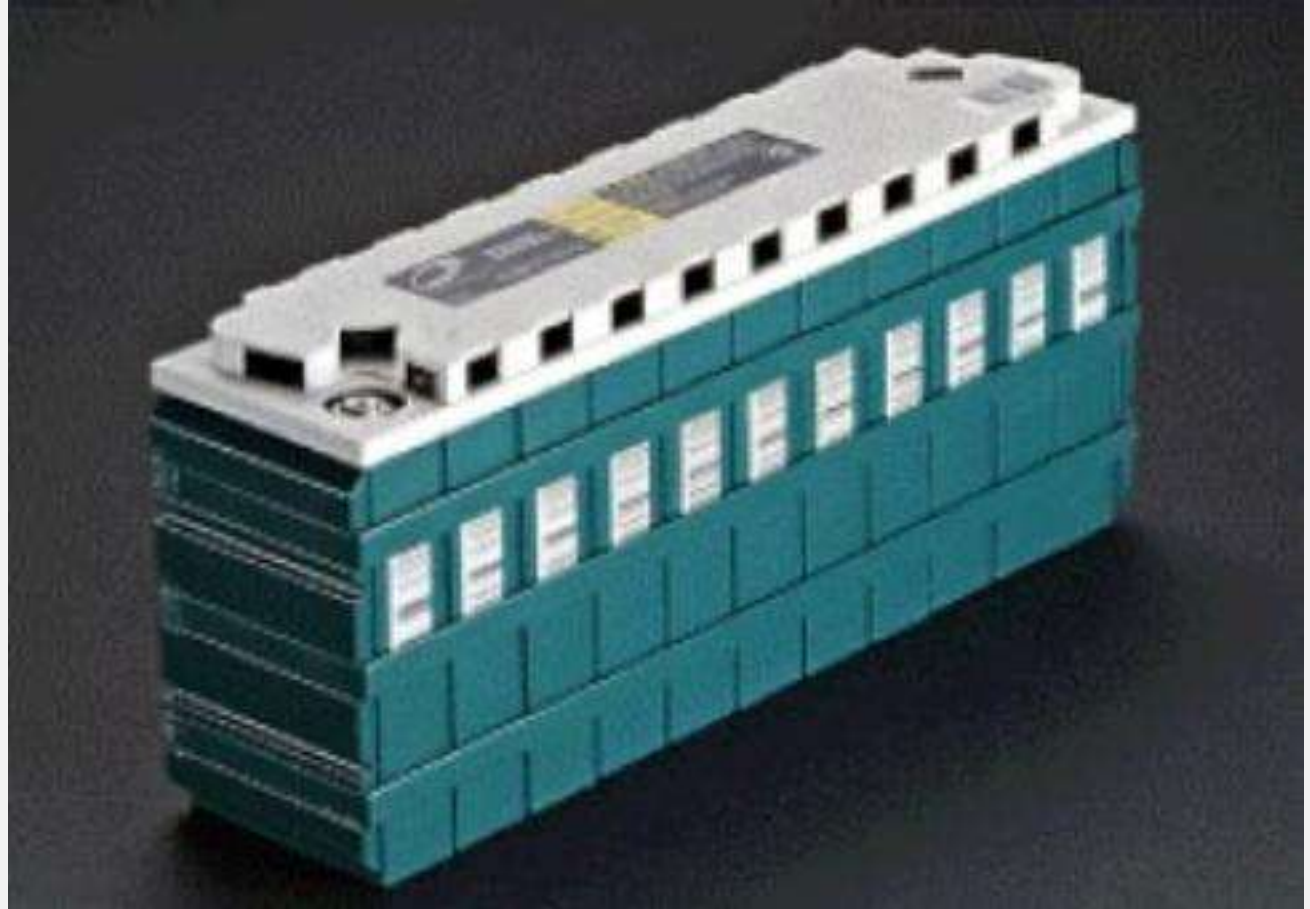
TYPES OF EV BATTERIES

Lithium ion



TYPES OF EV BATTERIES

Nickel – Metal Hydride



TYPES OF EV BATTERIES

Lead - acid



TYPES OF EV BATTERIES

Ultracapacitor



ENVIRONMENTAL BENEFITS

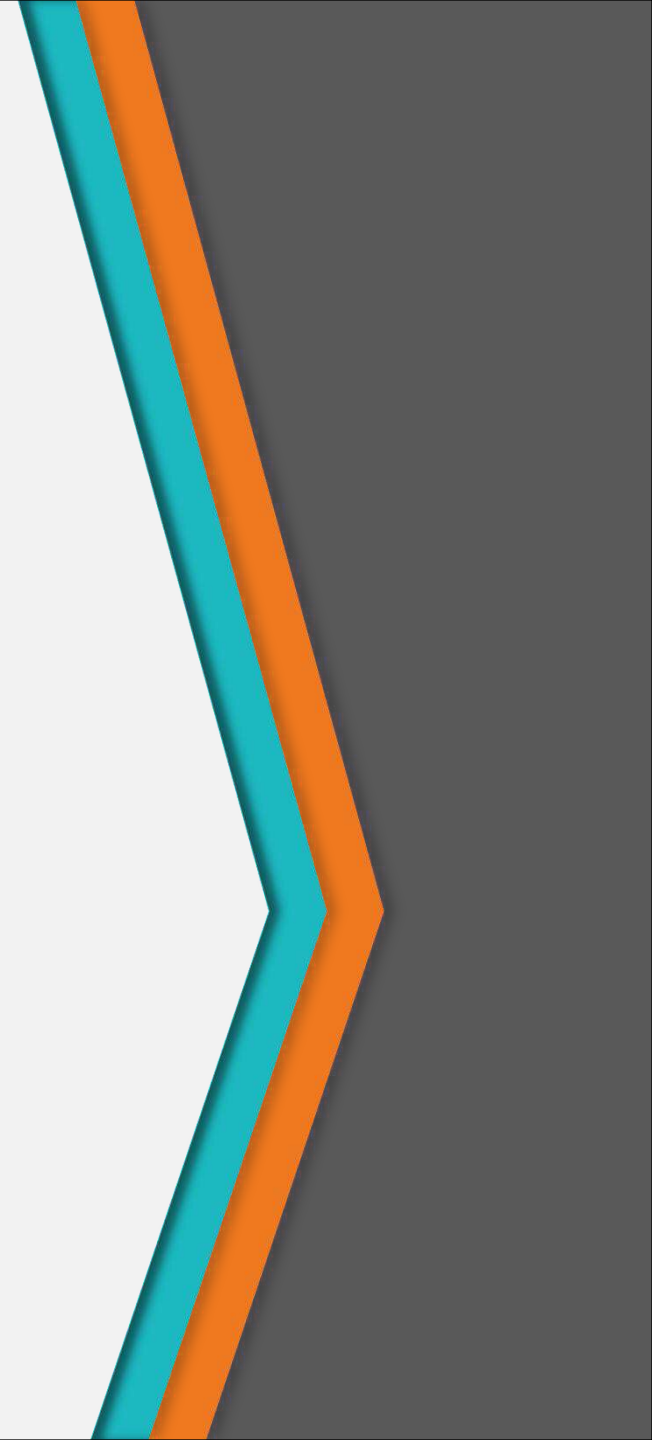
- Zero emissions
- Cleaner fuel
- Energy in production
- Lower running costs
- Lower maintenance costs
- Tax benefits
- Reduction in secondary charges
- Better resale value
- Great performance
- Zero tailpipe emissions

THANK YOU...

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EV Battery Management

Battery Chemistry Analysis Presentation

University Name: University Of Madras

Student Name: T. Sandhanamari

College Name: Thiruthangal Nadar College

NM ID:UNM143521BSCCHE08



Introduction

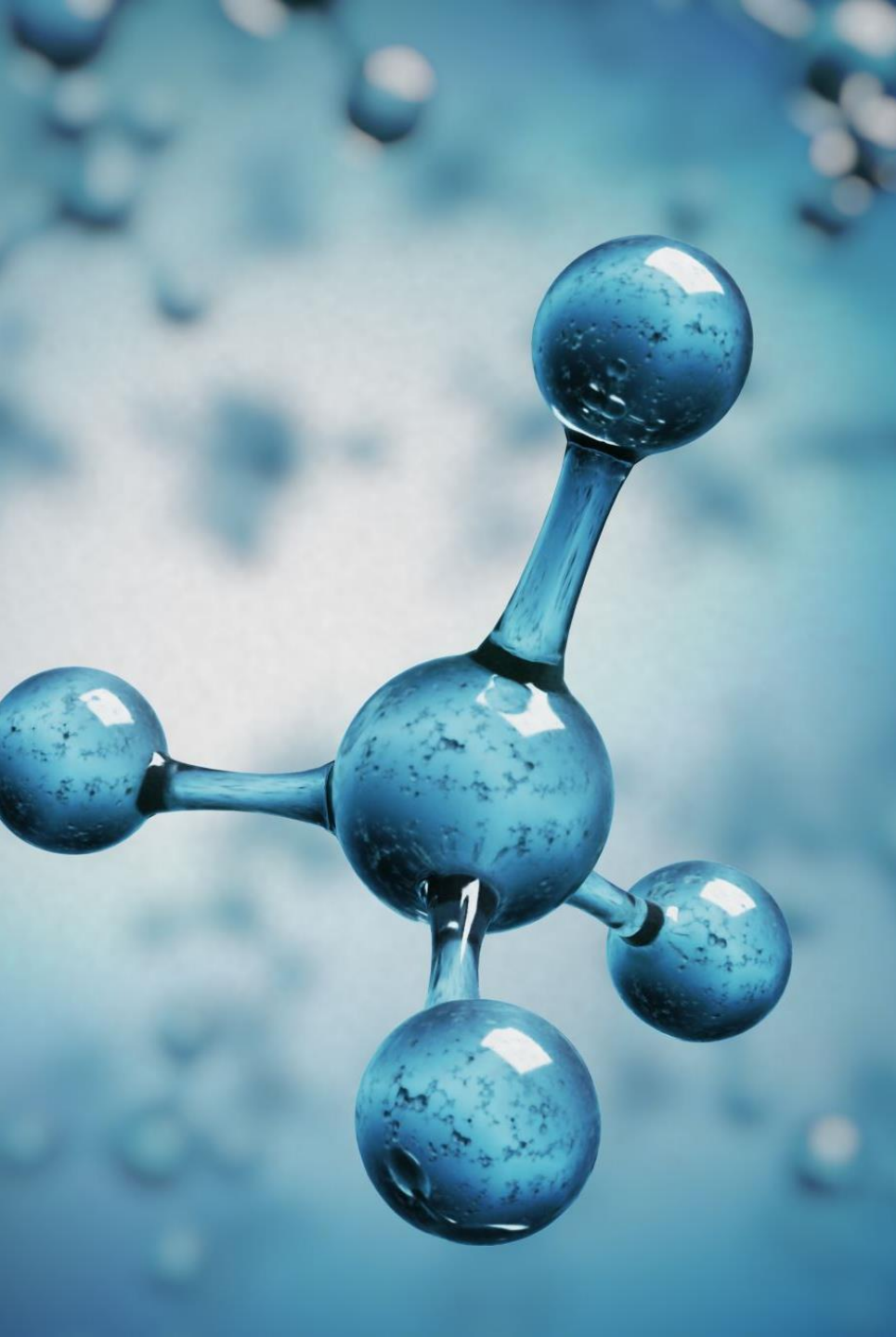
- *Introduction to the importance of battery chemistry in various applications, from consumer electronics to renewable energy storage*



Importance of Battery Chemistry



- *Definition: Battery chemistry refers to the chemical composition and reactions that occur within batteries to produce and store electrical energy*
- *Significance: Highlights the role of battery chemistry in determining performance, energy density, lifespan, and safety of batteries*



Types of Battery Chemistries

- *Lithium-ion (Li-ion): Most common in consumer electronics and electric vehicles (Evs), known for high energy density and long cycle life*
- *Lead-acid: Traditional and inexpensive, used in automotive and uninterruptible power supply (UPS) applications*
- *Nickel-metal hydride (NiMH): Common in hybrid vehicles and rechargeable consumer electronics*
- *Solid-state: Emerging technology promising higher energy density, safety, and lifespan compared to traditional Li-ion batteries*



Components of Battery Chemistry

- *Anode: Where oxidation (loss of electrons) occurs during discharge*
- *Cathode: Where reduction (gain of electrons) occurs during discharge*
- *Electrolyte: Medium facilitating the movement of ions between the anode and cathode*
- *Separator: Prevents short circuits between the anode and cathode*



Lithium-ion Battery Chemistry

- *Chemistry: Lithium cobalt oxide (LiCoO_2) cathode, graphite anode, and electrolyte typically containing lithium salt*
- *Operation: Lithium ions move from the anode to the cathode during discharge and reverse during charging*
- *Advantages: High energy density, low self-discharge, and long cycle life*



Challenges and Limitations

Safety Concerns: Risk of thermal runaway and fire, especially in high-energy applications

Cost: Expensive raw materials, limited lithium supply, and complex manufacturing processes

Environmental Impact: Issues related to resource extraction, recycling, and disposal

Future Trends and Innovations



- *Solid-State Batteries: Potential to overcome safety and energy density limitations*
- *Beyond Lithium: Exploration of alternative chemistries such as sodium-ion, potassium-ion, and magnesium-ion batteries*
- *Recycling and Sustainability: Advancements in battery recycling technologies to minimize environmental impact and promote circular economy practices*

Applications and Implications

- *Consumer Electronics: Powering smartphones, laptops, tablets, and wearable devices*
- *Electric Vehicles: Driving the transition to sustainable transportation*
- *Renewable Energy Storage: Enabling grid stabilization and integration of renewable energy sources*





Conclusion

- *Recap: Battery chemistry plays a crucial role in determining battery performance, lifespan, and safety*
- *Future Outlook: Continued research and innovation are essential for addressing challenges and unlocking the full potential of battery technologies*
- *Closing Remark: Understanding battery chemistry is key to shaping a sustainable and electrified future*



Name of the student: SYED SALMAN AHMED R University: UNIVERSITY OF MADRAS
College Name: THIRUTHANGAL NADAR COLLEGE Mobile number: 9444667890
College Code: 1435 E mail id: syed.salmanahmed2004@gmail.com

Instructions:

- 1. Fill only the Green Coloured cells by Double Clicking on the Cell the following 6 forms.

Goods Delivery Challan

Company Name: ABC company
Address: 66, Akshay Industrial, Chennai
Phone No.: 69 26 32 1667
Email: ABC Company 7@gmail.com
GSTIN: 24AAAAC1206D12G

Delivery Challan For: XYZ Company Shipping To: XYZ Company
Party Name: Sankar Shipping Name: Star Transports
Address: 70, Industrial Tools Address: 20, Cloath Market, Madurai

Phone No.: 1 2 3 4 5 6 7 8 9 0 Phone No.: 8 9 1 0 9 3 1 4 2 0
Email: Sankar 6@gmail.com Email: XYZ 6@gmail.com
GSTIN: 24AABAD2396724 GSTIN: 24CCCD05926D12G

Challan No.: 32 Delivery time: 23.10.5
Date: 20/09/23

SI No.	Item Name	HSN/SAC Code	Quantity	Unit
1	Cloth material	5208	6.00 Pcs	487.29
2	Drill machine	84304130	10.00 Pcs	520.00
Total			16.00	1007.29

Terms and conditions:

Authorised Signature

Syed

Received By Name:
Comment:
Date:
Signature:

XYZ Company
20/11/23

Delivered By Name:
Comment:
Date:
Signature:

ABC Company
21/10/23

Commercial Invoice

Exporter :	ABC Company	Invoice No. & Date	PE/256/01 DEC/03/2023	Exporter Ref:	Suresh
Consignee :		Buyer's order no. & Date	84304120, DEC/03/2023	IEC No.:	82041120

Z company Srilatha		Other Reference(s)	Y 2 company			
Country of Origin		Notify Applicant	Monish			
Vessel/Flight no.	India, Chennai	Country of Destination			Chennai	
Final Destination	922672	Terms of Delivery & Payment:			1007.29 in a single Payment	
Marks & nos	Gujarat					
	No. & kind of Packages	Description of Goods	H.S Code	Quantity /Nos	Rate/ in Rupees	Amount in rupees
	1	Cloth material	5208 84804130	10.00pes	487.29, 520.00	
	2	Gruia Machine	84341230			
				Total	1007.29	
				Freight		1007.29
						1007.29
Amount Chargeable (in words)	Thousand Hundred and seven					
Total Net Weight	801kg, 18,444.09					
Total Gross Weight	17, 044					
Total Quantity	32, 099					
GST Registration No.	GRACC DP2933 D124					
We hereby Certify that Merchandise covered under the invoice are of India origin						
We undertake to abide by provisions of Foreign Exchange Management Act, 1999						
As amended by time to time, including realization/repatriation of foreign exchange to or from India						
We intend to claim rewards under merchandise exports from India Scheme (MIES)						
End use details: GNX200 - For commercial assembly or processing (for Manufacture / actual case)						
LUT BOND NO. ARN NUMBER						
DECLARATION:						
WE DECLARE THAT THIS INVOICE SHOWS THE ACTUAL PRICE OF THE GOODS DESCRIBED & THAT ALL PARTICULARS ARE TRUE AND CORRECT						

5

AUTHORISED
SIGNATORY

Certificate of Origin

GOODS CONSIGNED FROM

(Exporter's Business Name, Address, Country)

Reference No. 2923295

GOODS CONSIGNED TO

(Consignee's Name Address, Country)

X YZ Company

Certificate of origin (Non Preferential)

(Combined declaration and certificate)

issued in India

Mode of Transport and
Route

Cargo, Flight

Item Number

Marks and
numbers of
Packages

Number and
kind of
packages
description
of goods

Origin criteria

Gross weight
or other
quantity

Number and
date of
Invoices

2

2

2

India

30.085

4

Certification

It is hereby certified, on the basis of control carried out,
that the declaration by the exporter is correct

Declaration by the exporter

The undersigned hereby declares that the above
details and statements are correct, that all the goods
were produced in India and that they comply with the
origin requirements for exports to

Place and date, signature and stamp of Authorised signatory

(Importing Country)

Syed Salman Ahmed

Place & date, signature & stamp of Authorised signatory

Export Declaration Form

EXPORTER'S NAME & ADDRESS:		SHIPPING BILL NO:		
ABC Company		26 35 920		
TEL NO:		DATE :		
FAX NO:			NOV -19-23	
1 23 4567 890		AWB NO :		
CONSIGNEE'S NAME & ADDRESS:		MARKS & NOS.		
1 2 Company, Chennai		2		
TEL NO:-		0987654321		
H/P :-				
NO. OF PACKAGES	DESCRIPTION	QUANTITY	RATE	VALUE
1	1	10.00	437.20	-
2	2	10.00	520.00	-




Value Declared for Custom Purpose:									
Country of Origin:	India	Total:	1007.24						

International Trade Simulation Challan

Company Name:	ABC company	Company logo
Address:	66, Akshay Industrial	
Phone No.:	1234567980	
Email:	ABC Company 7@gmail.com	
GSTIN:	24AAAAC1266D12A1	

Delivery Challan For:	Y Y company	Shipping To:	Y2 company
Importer Name:	Sankar	Exporter Name:	Star transport
Address:	70, Industrial tools Chennai	Address:	20, cloth market, Gujarat
Phone No.:	7200235662	Phone No.:	8932727201
Email:	Sankar A@gmail.com	Email:	X Y Z 6@gmail.com
Pan No.:	-	Pan No.:	-
Importer ID:	294IDE	Exporter ID:	2923D1
Challan No.:	32	Delivery time:	23/10/23
Date:	20/09/23		

SI No.	Product Name	Code	Quantity	Unit
1	cloth material	5208	10.00	437.24
2	drill machine	84304130	10.00	520.00

3									
		Total							
				20		1007.19			
Terms and conditions:									
				Authorised Signature					
Recieved By Name: Comment: Date: Signature:		XYZ Company 20/9/23 							
Delivered By Name: Comment: Date: Signature:		ABC Company 21/10/23 							

21/10/23
 XYZ Company
 21/10/23

10:00 - 11:00
 10:00 - 11:00